



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-721-045
Job Sheet 179558



Part No: D350-721-045

Job Qty: 1 ea

Part Name: Maintenance Step LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D350-721 REV C IPP A 05.05.11 New Issue KJ/JLM IPP B 07.10.10 removed D3436-041 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Stores/Pkg-1	6	JUN 23 2018
110	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging1-3	6	JUN 23 2018
120	QC	1 pcs	6/29/18	6/29/18	0.00	0.00	QC4	6	JUN 23 2018
125	DC	1 pcs	6/29/18	6/29/18	0.00	0.00	DC	6	JUN 23 2018
130	Packaging	1 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1	6	JUN 23 2018
140	QC21-FG	1 Ea	6/29/18	6/29/18	0.00	0.00	QC21	6	JUN 23 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-721-045 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D350-721-045 Identify and Stock Location : FG124

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	4 Ea (4 ea)	90-Start up Operation	5082909
D3436-043	Step LH	1 Ea (1 ea)	90-Start up Operation	5043958
NAS1149F0463P	Washer	8 Ea (8 ea)	90-Start up Operation	5078780
MS20365-428	Nut	4 Ea (4 ea)	90-Start up Operation	5041918

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	4	312	0
	D3436-043	1	1	0
	MS20365-428	4	76	0
	NAS1149F0463P	8	780	0

Part Specifications

Specifications could not be found.



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	Rework _____	Skid-tube _____	Cross tube _____	Water Jet _____	Engineering _____
Part No. _____	Scrap _____	Machining _____	Small Fab _____	Prod. Eng. Coord. _____	Quality _____
NCR No. _____	Use-as-is _____	Thermoforming _____	Finishing _____	Rec/Store/Packaging _____	Other _____
Suspected Unapproved _____		Large Fab _____	Composite _____	Supplier _____	
Step #: _____		QTY Effective : _____			
Date : _____		MRB (Q51042) Approval _____			
Description Work Order Deviation					
Disposition					
ad By _____					
Supervisor _____					
ification _____					
inator _____					
Container No: S083522					
Part: D350 - 721 - 045					
Job No: 179558					
Serial No/Batch: S083522					
Revision: C					
Inspector: _____					
Exp Date: _____					
Instructions: _____					
Date: 06/23/18					
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com					
Part Moved _____					
Drawing _____					
Finish _____					
Misread _____					
Turning Sequence _____					
Root Cause					
Environment	No Re-verification	Pressure/Forced	Temperature/Cure	Power	
Design	Operator	Bending	Set-up	Folio/	
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route	Grain	
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect	Weld	
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Wrong	
Material	Use for Testing	Cuffs	Contamination	Out of Sequence	
Internal Transport	Poor Information	Crushing	Countersink	Off-set	
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Mislabeled	
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	
Substation	Process Improvement	Marks/Chatter	Drill Holes	Misaligned/off center	
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due				
OTHER : _____					